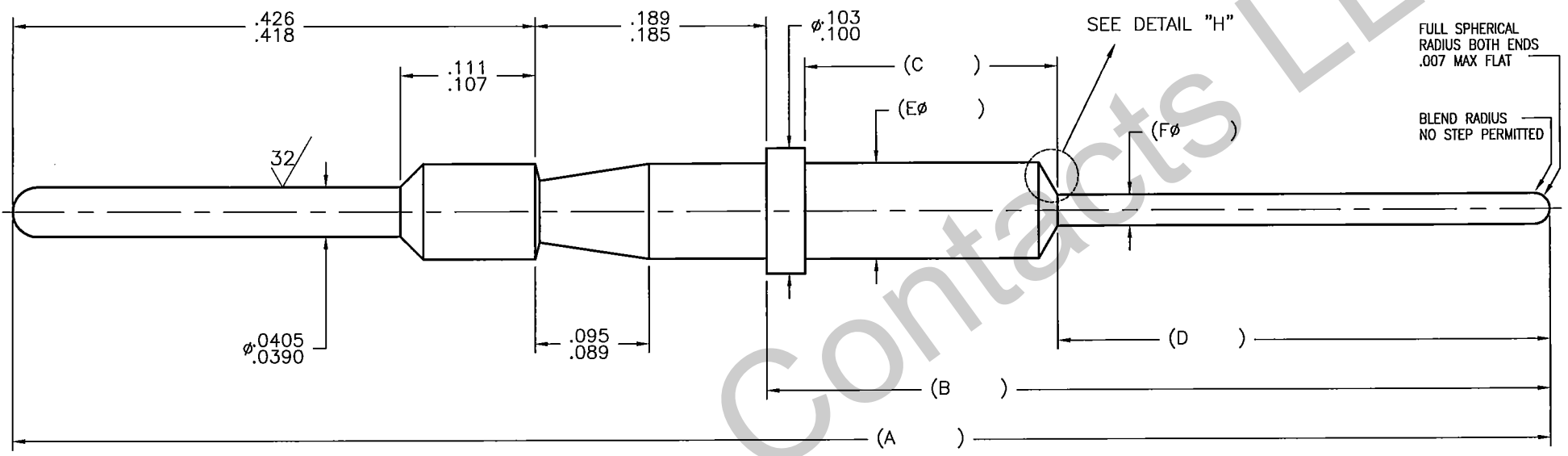
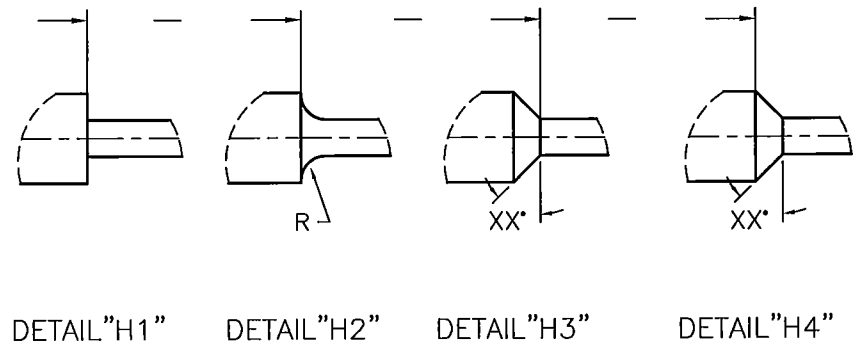


REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
N/C	RELEASED		

PART NUMBER	REV	A	B	C	D	ØE	ØF	DETAIL		COMMENT
								H	DIM	



- CONTACT MEETS OR EXCEEDS SPECIFICATION AND REQUIREMENTS OF MIL-C-39029/31-223 EXCEPT AS INDICATED HEREIN.
  - CONTACT SHALL MEET THE SOLDERABILITY REQUIREMENTS OF MIL-STD-202, METHOD 208
  - ALL DIAMETERS ON A COMMON CENTERLINE ARE TO HAVE A CIRCULAR RUNDOUT OF .002 MAX.
  - DIMENSIONS SHOWN ARE AFTER PLATING.
  - FINISH: .000050 THICK MINIMUM GOLD PER MIL-G45204, TYPE II, GRADE C, CLASS 1  
OVER .000050-.000100 THICK SULFAMATE NICKEL PER QQ-N-290, CLASS 2,  
OVER .000015 THICK MINIMUM COPPER PER MIL-C-14550.
- MATERIAL: A. SUITABLE COPPER ALLOY (LEADED NICKEL COPPER).  
 B. BRASS PER ASTM B16 UNS C36000 H02.  
 C. C17300 BERYLLIUM COPPER TD04  
 D. YOUR CHOICE
- INTERPRET DRAWING PER ASME-14.5M - 1994.
- NOTES: UNLESS OTHERWISE SPECIFIED.



**Aerospace  
Contacts LLC**

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REFERENCE: MIL-C-39029/31-223			MATING CONTACT: MIL-C-39029/32		TYPE: CONTACT
DRAWN	SzL	01.01.09	DIMENSIONS ARE IN INCHES		
CHECKED	K.B.		TOLERANCES:	ANGLES:	
APPROVED			.XX = ±.005	±1°	
			.XXX = ±.003		

CONTACT #20 MASTER PIN/P.C.		
SCALE: 8:1	1 SHEET OF 1	PART NUMBER ACLLC