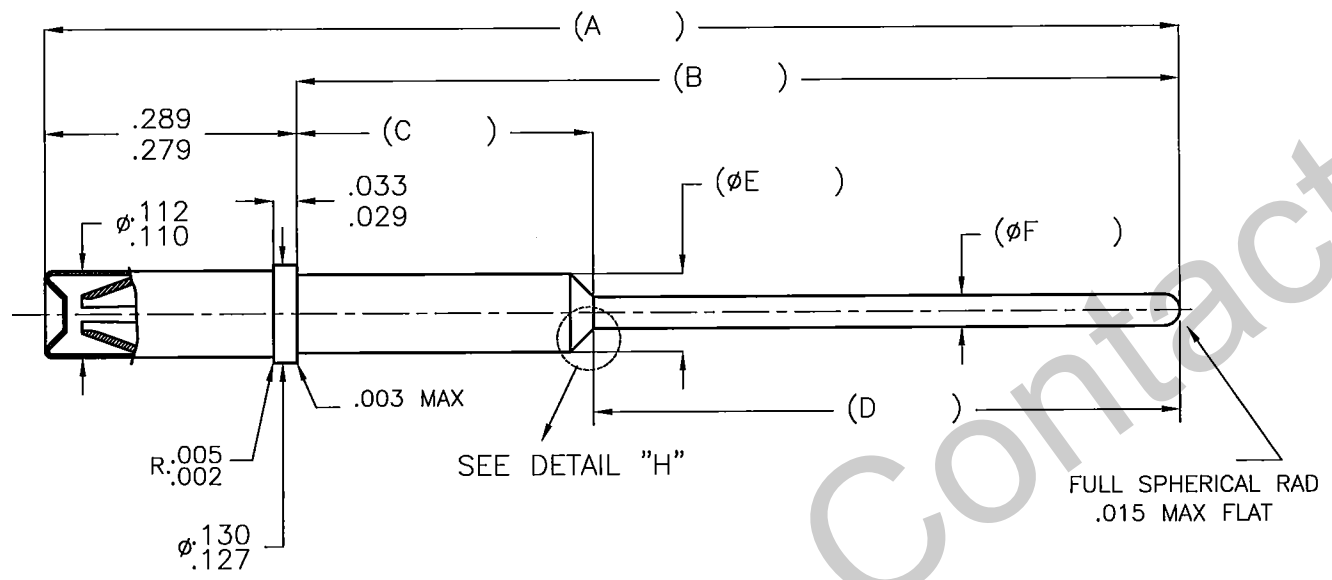


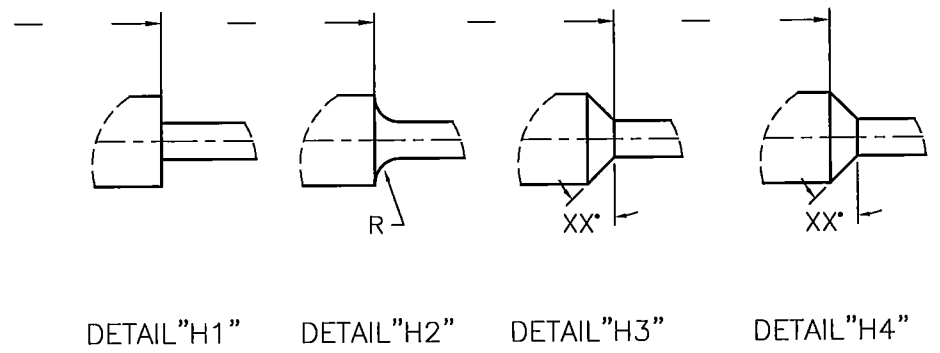
PART NUMBER	REV	A	B	C	D	ØE	ØF	DETAIL		COMMENT
								H	DIM	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
N/C	RELEASED		



ENGAGEMENT & SEPARATION		
	SEPARATION	ENGAGE.
MIN.	2.00 OZ. 56.7 GRAM	N/A
MAX.	N/A	30.00 OZ. 850 GRAM
GAGE PIN	MS3197-16X1 Ø.0616/.0615	MS3197-22Y1 Ø.0635/.0634
DEPTH	.155	.145

- CONTACT MEETS OR EXCEEDS SPECIFICATION AND REQUIREMENTS OF MIL-C-39029/57-358, EXCEPT AS INDICATED HEREIN.
 - CONTACT SHALL MEET THE SOLDERABILITY REQUIREMENTS OF MIL-STD-202, METHOD 208
 - ALL DIAMETERS ON A COMMON CENTERLINE ARE TO HAVE A CIRCULAR RUNDOUT OF .002 MAX.
 - DIMENSIONS SHOWN ARE AFTER PLATING.
 - FINISH: .000050 THICK MINIMUM GOLD PER MIL-G45204, TYPE II, GRADE C, CLASS 1
OVER .000050-.000100 THICK SULFAMATE NICKEL PER QQ-N-290, CLASS 2,
OVER .000015 THICK MINIMUM COPPER PER MIL-C-14550.
- △ MATERIAL: A. SUITABLE COPPER ALLOY (LEADED NICKEL COPPER).
B. C17300 BERYLLIUM COPPER TD04
C. YOUR CHOICE



1. INTERPRET DRAWING PER ASME-14.5M - 1994.
NOTES: UNLESS OTHERWISE SPECIFIED.

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	ENG/DRAWN CHECKED APPROVED	SzL K.B.	01.01.09	DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS: .XX = ±.005 .XXX = ±.003		ANGLES: ±1°		CONTACT #16 MASTER SOCKET / P.C.		
				SCALE: 4:1	1 SHEET OF 1	PART NUMBER ACLLC				